

Cray Valley
Oaklands Corporate Center
502 Thomas Jones Way
Exton, PA 19341
610-363-4100
1-877-TACK RES (877-822-5737)
www.crayvalley.com

Technical Data Sheet:

Wingtack® 10 Molten

LIQUID ALIPHATIC C-5 PETROLEUM HYDROCARBON RESIN

DESCRIPTION

Wingtack 10 is a liquid aliphatic resin with low color and low specific gravity. It displays excellent compatibility with polymers, enhances tack, improves flexibility, and improves low temperature properties.

PRODUCT HIGHLIGHTS

Compatible with a wide variety of elastomers, olefins, and waxes (limited with nitrile rubber and PVC)
Generally soluble in solvents having low to medium polarity
Improves low temperature properties
Low color

PERFORMANCE PROPERTIES

Elastomer Compatibility EVA Compatibility Molten Form PSAs

Wingtack 10 Molten

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Light yellow liquid
Color, Gardner	
(solution in 50% toluene)	1.5
FTIR Peak Difference	
(6.08μ/6.15μ), %	20
Mn, g/mol.	370
Mw, g/mol.	500
Softening Point, °C	10
Specific Gravity @ 25 °C	0.90
Tg (midpoint), °C	-31
Tg (onset), °C	-36
Viscosity, cps @25 °C	30,000
Heat Stability (10g for 5 hrs. at 177 °C)	
Aged Gardner Color	10
Skinning	0%

Disclaimer: These results obtained in our laboratory are given in good faith according to the method used and the samples checked. The values cannot be used to set specifications. They are indicated without Cray Valley's guarantee or liability. All given formulations are starting formulations and they are indicated without Cray Valley's guarantee or liability. They are based on our present technical knowledge and experience. They do not relieve processors of the responsibility of carrying out their own tests and experiments, because many factors that could influence the result may arise during processing and application; neither do they imply and legally binding assurance of certain properties or of suitability for a specific purpose. Any proprietary should be respected.

Shelf life: Wingtack resins are inert and stable. Their shelf life mainly depends on the storage conditions and end use. Their average shelf life is about 2 years. This average shelf life is given without Cray Valley's guarantee because Cray Valley does not control end uses and the storage conditions at customers.

Storage: all resins with a low softening point present a risk of solidifying, which increases in hot weather. Therefore for softening points of less or equal to 100 °C, we recommend: storage in a cool (25 °C max), ventilated area, out of the sunlight; do not stack pallets; avoid storage for prolonged period.